SERVICE MANUAL

PARTS LIST
EXPLODED VIEW
DIAGRAMS

MODEL

ST215

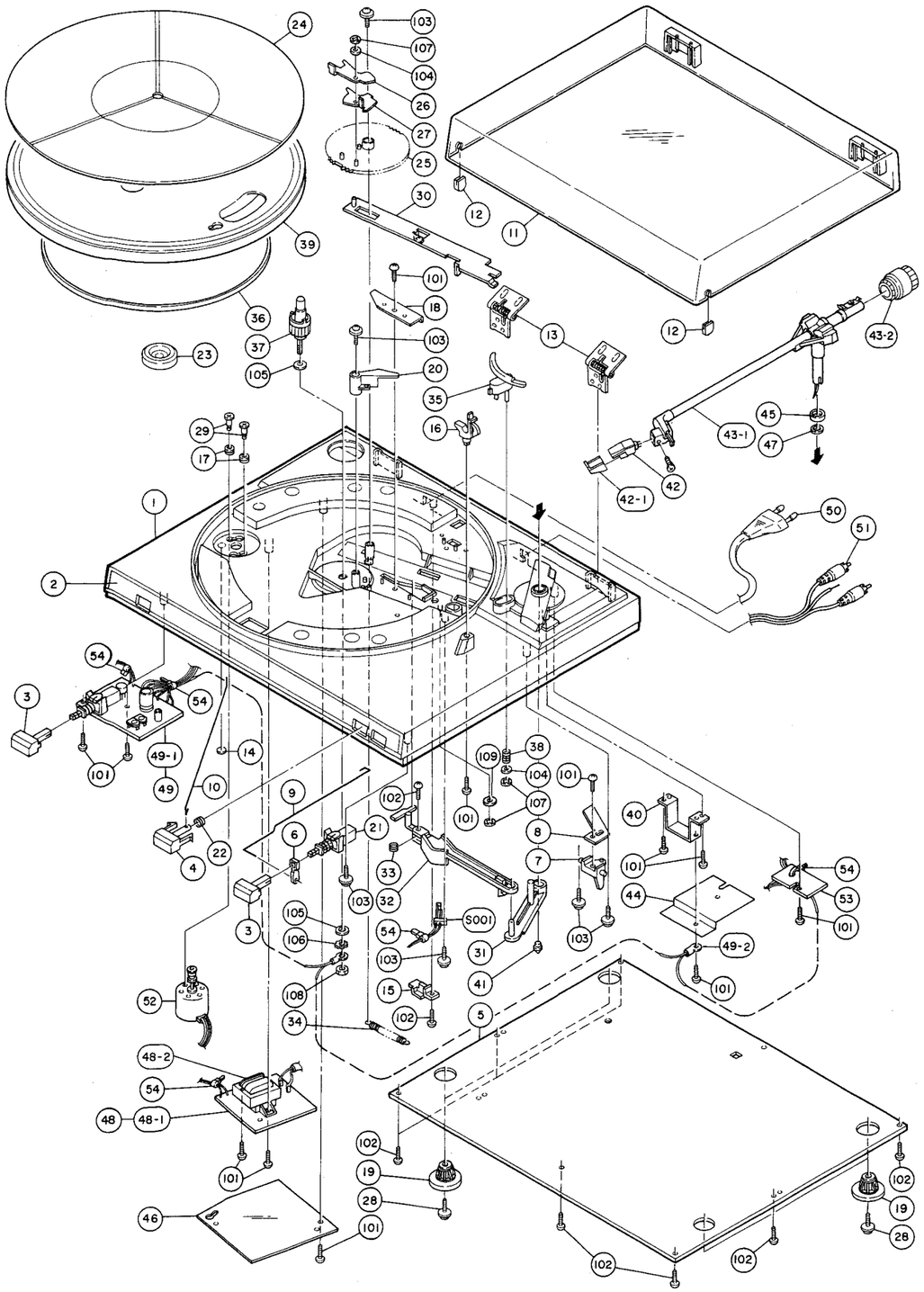
C.E.C.
Chuo Denki

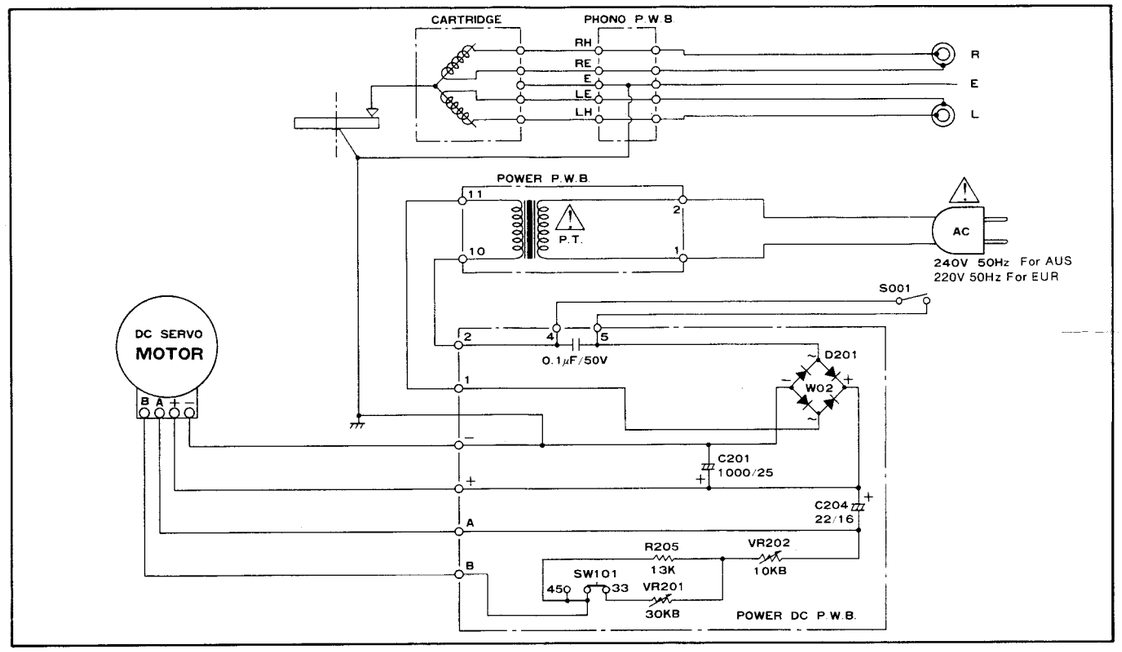
PARTS LIST

ST215

Ref. No.	Parts No.	Description		Q'ty
1	D 10072000	Cabinet	EUR	1
1	D 10072010	Cabinet	AUS	1
2	K 32145000	Panel control	EUR	1
2	K 32145010	Panel control	AUS	1
3	D 48867000	Knob, cue/speed		2
4	D 48868000	Knob, reject		1
5	H 32144000	Plate, bottom		1
6	D 48866000	Spacer		1
7	D 48855000	Arm		1
8	A 48856000	Plate		1
9	E 49275000	Rod, cue		1
10	E 49276000	Rod, reject		1
11	D 21039000	Dust cover		1
12	D 48739000	Pad, dust cover		2
13	K 47869020	Hinge		2
14	D 49289000	Cushion		1
15	131 23608168000	Cramp wire		1
16	134 06031123000	Arm rest assy		1
17	134 25202118000	Rubber cushion		2
18	141 23519778000	Plate		1
19	141 24459376020	Cushion, leg		4
20	141 27439502000	Arm, reject		1
21	42319762000	SW, push 0		1
22	141 28559061000	Spring, reject		1
23	D 43100000	45 Adapter		1
24	D 32141000	Turntable sheet		1
25	134 24110124000	Gear cycling		1
26	134 24122125000	Trip		1
27	134 24122126000	Trip		1
28	134 24201134010	Screw		4
29	134 24201136000	Screw		2
30	141 03519250000	Plate, return assy		1
31	141 27439503000	Plate, PU fix		1
32	141 27439504000	Arm		1
33	141 28559150000	Spring		1
34	141 28549347010	Spring		1
35	134 23310126000	Support arm		1
36	134 26302116010	Belt		1
37	141 07519049010	Shaft TT complete		1
37	141 07519049000	Shaft TT complete (alternative)		1
38	E 49277000	Spring		1
39	141 25229010010	Turntable platter		1
40	141 23519796010	Angle mount		1
41	134 24117116000	Support shaft		1
42	F 32159000	Cartridge	EUR	1
42	F 32162000	Cartridge	AUS	1
42-1	F 49314000	Stylus	EUR	1
42-1	F 49322000	Stylus	AUS	1
43	C 31912200	Tonearm assy		1
43-1	C 31912000	Arm assy		1
43-2	C 49287000	Weight assy		1

Ref. No.	Parts No.	Description		Q'ty
44	H 49274000	Cover shield		1
45	B 49278000	Spacer		1
46	H 49273000	Cover		1
47	141 24539413000	Washer		1
48	C 32149210	PWB assy, power	EUR	1
48	C 32149220	PWB assy, power	AUS	1
48-1	4226225990	PW board		1
⚠48-2	42512051240	Power transformer	EUR	1
⚠48-2	F 49262600	Power transformer	AUS	1
49	C 32149110	PWB assy, DC power		1
49-1	4226226000	PW board		1
49-2	42359790360	Connector 1P assy		1
C201	CD 1082500006V0	CD 6V, 1000MF 25V		1
C204	CD 2261600001V0	CD V, 22MF 16V		1
D201	DGG W02	Diode W02		1
R205	RD 133251JM0000	RD M 1/4W 13K J		1
SW101	42319770500	Push SW 1 Key		1
VR201	42222021200	Semi fixed VR 30KB		1
VR202	42222014000	Semi fixed VR 10KB		1
C210	CM 104500K00BV0	CM 0.1MF 50V		1
⚠50	42432000710	Power cord	EUR	1
⚠50	F 47710010	Power cord	AUS	1
51	F 31324030	Wire shield assy		1
52	134 05011041000	Motor assy		1
53	42269392600	PWB, phono		1
54	131 23608141000	Cramp wire		5
S001	42319787400	Switch, leaf		1
	H 32147000	Carton box	EUR	1
	H 32147010	Carton box	AUS	1
	D 21090000	Pad, front		1
	D 21091000	Pad, rear		1
	H 49285000	Pad, TT platter		1
	141 62519163900	Polyethy bag, dust cover		1
	141 62519164900	Polyethy bag, unit		1
	141 62519165900	Polyethy bag, weight/hinge/adapter		4
	141 62519220900	Polyethy bag, TT sheet		1
	141 62519229900	Polyethy bag, TT platter		1
	141 63219001000	Patching sheet		1
	K 49286000	Name plate	EUR	1
	K 49286010	Name plate	AUS	1
	H 31766840	Owner's manual	EUR	1
	H 31766850	Owner's manual	AUS	1
101	131 24201195020	Screw, Ø3×10		12
102	131 24201195030	Screw, Ø3×12		9
103	131 24201283000	Screw, Ø3×10		6
104	131 24203832000	Plain washer, Ø3.2		2
105	141 24569099000	Plain washer, Ø4.2		2
106	131 24203197030	Toothed washer, Ø4		1
107	131 24220105020	Ring snap, Ø3		3
108	106 31304000110	Hexagon nut, M4		1
109	131 24203832010	Plain washer, Ø3.2		1





To service personnel
Make sure that only replacement parts recommended by the manufacturer should be used when the parts marked "⚠" in schematic diagram are exchanged.
Never fail to make leakage-current or resistance measurements before returning the appliance to the customer so as to make sure that exposed parts are acceptably insulated from the supply circuit.

PW ASSY(POWER DC)
SW101
WH
WH
D201
W02
BK
RD
BR
WH
11
J206
J204
R205
13K
J203
VR201
30KB
VR202
10KB
C201
1000μ25
J202
J205
22μ
16V
C204
C210
0.1μ/50V
CONNECTOR 1P ASSY
PW ASSY(POWER)
11
10
POWER TRANS
J101
J103
J102